WO- Wood Technology Question Bank 24

Multiple Choice

Identify the letter of the choice that best completes the statement or answers the question.

 1.	A roi	uter can be used to							
	a.	make decorative edges.	c.	cut dovetail joints.					
	b.	cut grooves.	d.	all of the above.					
 2.	2. If you want to hold a small object, you would use a(n)								
	a.	adjustable wrench.	c.	long-nose pliers.					
	b.	lineman's pliers.	d.	pipe clamp.					
 3.	The g	government agency that can identify unfamil	liar w	voods is					
	a.	SkillsUSA	c.	CNC					
	b.	U.S. Forest Products Laboratory	d.	Agency for Wood ID					
 4.	Whic	ch of the following is not a softwood?							
	a.	pine	c.	birch					
	b.	redwood	d.	cedar					
5.	Whic	ch of the following is not a step in problem s	olvin	ng?					
	a.	State the problem clearly.							
	b.	Select the best solution.							
	c.	Collect information.							
	d.	Rank the solutions according to effectivened	ess.						
6.	Emp	loyers appreciate workers who							
	a.	have a positive attitude.	c.	cooperate.					
	b.	can accept criticism.	d.	all of the above.					
7.	Woo	d's greatest commercial importance is in							
	a.	production of synthetics and plastics.							
	b.								
	c.	furniture, cabinetmaking, and building construction.							
	d.	d. engineered wood production.							
 8.	A fir	e safety plan should include							
	a.	a map of the building.							
	b.	at least four escape routes.							
	c.	escape routes that can be opened during an	eme	rgency.					
	d.	none of the above.							
 9.	Whic	ch of the following is not involved in an elec	tric s	shock that kills?					
	a.	a slowed heart rate.							
	b.	ventricular fibrillation.							
	c.	respiratory-center paralysis.							
	d.	paralysis of the hand or other muscles.							
 10.	Whic	ch of the following is not a helper used to fe	ed sto	ock into a tool?					
	a.	pushstick	c.	pushblock					
	b.	featherboard	d.	straightedge					
 11.	If a c	chemical splashes into someone's eye, the pe	rson	should rinse the eye with					
	a.	alcohol.	c.	mercurochrome.					
	b.	a gentle stream of cool water.	d.	cold tea.					

 12. A three-view working drawing usually includes views.							
	a.	front, back, and left-side	c.	back, front, and top			
	b.	top, front, and right-side	d.	left-side, right-side, and front			
13.	When laying out stock for the object shown in Fig. 3-1, you would locate the center of the larger circle						
	inches from the left edge.						
	a.	2	c.	8			
	b.	6	d.	4			
14.	Whic	ch of the following would not be found on a	bill of	f materials?			
	a.	finished size of each wood part	c.	fasteners			
	b.	rough size of each wood part	d.	accessories			
15.	Whi	ch of the following formulas is used to calcu	late bo	pard feet?			
	a.	L·W	c.	$(T \cdot W \cdot L) \div 12$			
	b.	aa + bb + cc	d.	$T \cdot W \div L$			
16.	Whic	ch of the following is used to cut irregular sh	anes?				
	a.	backsaw	c.	ripsaw			
	b.	dovetail saw	d.	compass saw			
17.	Whi	ch of the following is not used as a marking	tool?				
 17.	a.	scratch awl	c.	lead pencil			
	b.	triangle	d.	utility knife			
18.							
 10.	a.	inch	c.	inch			
	b.	1 inch	d.	inch			
19.	On some power drills, a chuck key is used to						
 1).	a.	tighten the jaws around the bit.	c.	loosen screws that are too tight.			
	b.	lock the drill for safety reasons.	d.	none of the above.			
20.							
 20.	a.	cordless.	c.	heavy.			
	b.	reversible.	d.	all of the above.			
21.		ch of the following is not recommended for	nlanin				
 21.	a. If you are right handed, grasp the knob in your left hand.						
	b.	Lift the plane off the board on the return st		are items.			
	c.	Always plane with the grain.	101101				
	d.	None of the above.					
22.	Which of the following is not recommended for chiseling?						
 	a.	Secure the workpiece with clamps.	CIIISCI				
	b.	Keep the chisel close to your body.					
	c.						
	d.	Never allow the edge to touch other tools.					
23.		bbet is a(n) placed along the end or edge	e of a b	poard			
 _5.	a.	ridge	c.	L-shaped cut			
	b.	slot	d.	dovetail			
24.		width of the cut made for a rabbet joint is de					
 ∠ ⊤.	a.	size of the saw blade.	c.	size of the project.			
	b.	desired strength of the joint.	d.	thickness of the stock.			
	٧.		· · ·				

25.	Do r	not allow your fingers to come closer that	an inc	ches to the blade on a table saw.					
	a.	2	c.	4					
	b.	3	d.	5					
26.	Α	A is used along with a saw to cut miters.							
	a.	dado cutter	c.	framing jig					
	b.	miter box	d.	try square					
7.	The	width of a tenon should be inches	or less.						
	a.	5	c.	3					
	b.	4	d.	2					
8.	The	thickness of a tenon should be the	thickness	of the piece in which the mortise will be cut.					
	a.	twice	c.	less than one-fourth					
	b.	between one-third and one-half	d.	three-fourths					
). '	The	width of the mortise should be the same	as the	of the tenon.					
	a.	width	c.	thickness					
	b.	length	d.	radius					
).		assembled mortise-and-tenon joint looks							
). 		cross-lap	c.	dado					
	a. b.	miter	d.	butt					
			47.	butt					
		d tools used to cut a mortise include a d							
	a.	chisel.	C.	miter box.					
	b.	dado cutter.	d.	all of the above.					
2.	The	ends of the socket piece in a dovetail jo	int are call						
	a.	pins.	c.	tails.					
	b.	half-pins.	d.	blind ends.					
3.	Whe	en setting up a jig to cut a dovetail joint,	clamp the	tail piece to the of the jig.					
	a.	front	c.	bottom					
	b.	back	d.	top					
4.	Whe	en using a router with a jig and dovetail	bit,						
	a.	begin cutting from left to right.							
	b.	certain joints must be cut on certain si	des of the	jig.					
	c.	label the jig as well as the workpieces	so that all	parts match properly.					
	d.	all of the above.							
5.	Whe	en making a paneled door, use join	ts to conne	ect stiles and rails.					
	a.	mortise-and-tenon	c.	butt					
	b.	dovetail	d.	half-lap					
6.	A(n)			1					
Ŭ. 	a.	band clamp	c.	pipe clamp					
	b.	C-clamp	d.	edging clamp					
7.		en making edge joints, pieces of stock w							
· / .		strips glued together.	idei tiidii _	menes should be ripped into harrower surps and					
	a.	2 to 4	c.	6 to 8					
	b.	4 to 6	d.	8 to 10					
8.		en clamping an edge joint, alternate the		on the ends face(s) in opposite directions.					
,. 	a.	the annular rings							
	в. b.	the grain	d.	any warpage dowels					

39.	Boyl	e's law refers to the relationship between		
	a.	adhesion and cohesion.	c.	heating and cooling.
	b.	volume and pressure of gases.	d.	veneers and laminates.
40.	O. A sheet of veneer is usually inch thick.			
	a.	1/2" or less	c.	1/4" or less
	b.	1/16" or less	d.	5/32" or less
41.	All v	eneer slices cut from a single log are kept in	n bundle	es called
	a.	books.	c.	flitches.
	b.	collections.	d.	cuts.
42.	Flat	cutting produces a		
	a.	flat grain.	c.	patterned grain.
	b.	irregular grain.	d.	cathedral grain.
43.	Whic	ch of the following can be used to cut venee	r?	· · · · · · · · · · · · · · · · · · ·
	a.	craft knife	c.	paper cutter
	b.	utility knife	d.	all of the above
44.	For r	ough work, never try to remove more than	inc	ch in thickness from a board.
	a.	1/4"	c.	1/16"
	b.	1/2"	d.	1/8"
45.	The	ointer is used to boards.		
	a.	straighten	c.	square up
	b.	smooth	d.	all of the above
46.	The	most common saw blades are blades.		
	a.	ripsaw	c.	combination
	b.	crosscut	d.	all of the above
47.	Whe	n ripping with the table saw, use the to	keep t	he saw kerf from closing.
	a.	antikickback pawls	c.	splitter
	b.	arbor	d.	try square
48.	To m	ake a miter cut, adjust the miter gauge to th	e corre	ct angle and proceed as for
	a.	ripping.	c.	chamfering.
	b.	crosscutting.	d.	cutting a taper.
49.	The	elevating crank is used to adjust		
	a.	cutting width.	c.	depth of cut.
	b.	angle of cut.	d.	none of the above.
50.	Whe	n crosscutting, adjust the depth of cut so the	teeth o	f the blade are about inch below the table
	surfa	ce.		
	a.	1/4"	c.	3/4"
	b.	1/2"	d.	1"
51.	Whe	n making a miter cut, adjust the to the	angle d	esired.
	a.	table	c.	blade guard
	b.	overarm	d.	column
52.	To c	ut a bevel, adjust the track for		
	a.	ripping.	c.	straight crosscutting.
	b.	duplicate parts.	d.	cutting from the bottom.

53. The radial-arm saw is sometimes called a saw.							
	a.	cutoff	c.	combination			
	b.	table	d.	back			
_ 54.	A co	mmercial circle jig has an adjustable1	that the	e operator sets to the correct distance for cutti	ng a		
	circle	2.					
	a.	miter gauge	c.	radius measurement			
	b.	pivot pin	d.	blade guide			
55.	When	n cutting compound curves, first					
	a.	remove the waste stock.	c.	make a pattern.			
	b.	nail or tape the waste stock in place.	d.	resaw the stock to thickness.			
56.	The c	compound miter saw is referred to as "comp	pound'	' because			
	a.	it can do both crosscutting and ripping.					
	b.	there is more than one miter gauge instal	led on	the saw table.			
	c.	it can cut two angled surfaces at the same					
	d.	it can cut from above or below the works					
57.	When	n adjusting the sliding compound miter saw	/ loose	en the locking handle or lever and tilt the	to the		
٠,.		ed angle.	, 1005		_ ** ****		
	a.	saw head	c.	turntable			
	b.	fence	d.	clamping device			
58.	Whic	th of the following is not an advantage of the	he slid				
	a.	It can cut dadoes.	c.	It can cut angles easily.			
	b.	It is safer than a radial-arm saw.	d.	It can be taken to construction sites.			
59.		scroll saw is also called a	<u>.</u>	To carrie of carrier to construction ones.			
3).	a.	compass saw.	c.	coping saw.			
	b.	jigsaw.	d.	band saw.			
<u> </u>							
60.		pattern for your workpiece includes loose					
	a.	thin, narrow	C.	wide, thick			
	b.	long	d.	saber			
61.	When	n making intricate internal cuts,					
	a.	drill a relief hole in the center of the was	te stoc	k.			
	b.	run the blade through a relief hole.					
	C.	adjust the guide to the correct height.					
	d.	all of the above.					
62.	Mult	ispur bits are used					
	a.	to cut perfectly round, flat-bottomed hole	es.				
	b.	to create countersinks.					
	C.						
	d.	to cut rough holes.					
63.	Large	e machines with two belts arranged on three	e pulle	ys are capable of speed settings.			
	a.	three	c.	nine			
	b.	six	d.	twelve			
64.	When	n adjusting the table, the space between the	top of	the workpiece and the point of the drill bit sh	ould be		
	abou						
	a.	1/8	c.	1/2			
	b.	1/4	d.	3/4			

	65.	5. Which of the following is usually not cut with a plunge router?					
		a.	dado	c.	mortise		
		b.	edge	d.	rabbet		
	66.	To ins	stall a router bit, insert the shank of the bit a	as far as	s possible, then pull it out about inch.		
		a.		c.			
		b.		d.			
	67.	A typi	ical router operates at revolutions per	minute	4.		
		a.	5,000	c.	16,000		
		b.	9,000	d.	25,000		
	68.	To cu	t a groove for a strip of inlay, use a bi	it.			
		a.	beading	c.	V-grooving		
		b.	left-hand spiral	d.	core box		
	69.	Which	n of the following cannot be sanded with a	power	sander?		
		a.	end grain	c.	irregular shapes		
		b.	curves	d.	none of the above		
	70.	Which	n sander is most useful for getting into hard	l-to-read	ch places?		
		a.	narrow belt sander-grinder	c.	stationary disc sander		
		b.	oscillating spindle sander	d.	stationary belt sander		
	71.	Spind	le turning involves turning stock held betw	een the	live center and the		
		a.	spur.	c.	tool rest.		
		b.	headstock.	d.	dead center.		
	72. Rough turning is begun using a						
		a.	gouge.	c.	spindle.		
		b.	roundnose.	d.	none of the above.		
	73.	Standa	ard finishes are made with that emit(s	s) pollut	ants into the air.		
		a.	water-based ingredients	c.	fillers		
		b.	solvents	d.	rottenstone		
	74.	Which	of the following is a penetrating finish?				
		a.	varnish	c.	shellac		
		b.	enamel	d.	Danish oil		
	75.	Pumic	ee is used to				
		a.	remove old paint.	c.	clean brushes.		
		b.	remove excess glue.	d.	rub down a finish.		
True/	False	<u>,</u>					
			he sentence or statement is true or false.				
	76.	Air seasoning of wood may take from six months to five years.					
	77.	Plywo	ood is a form of panel stock.				
	78.	Temp	ered hardboard has been hardened by being	g dipped	d into plastics and air dried.		
	79.	More	than 11,500 people die from work-related i	injuries	each year.		
	80.	-	-		le who have accidents often are not thinking about		
		safety or they ignore what their instincts and common sense tell them.					

81.	Material Safety Data Sheets are required by OSHA for all hazardous materials kept in a shop.
82.	Toxic woods include fir and maple.
83.	When you design and plan a woodworking project, it is better to obtain the necessary materials before you make your working drawing so you'll know what materials are available.
84.	A cutting diagram shows how parts should be arranged so they can be produced with the minimum number of cuts.
85.	In a perspective drawing, lines that are parallel meet in the distance to form a 45-degree angle.
86.	Working drawings give the dimensions for the object.
87.	The set of a saw affects the width of the kerf.
88.	The point where the hammer handle meets the head is called the adze eye.
89.	A nail set is used to remove deeply embedded nails.
90.	Toenailing is nailing the end of one piece to the side of another by driving nails into both sides of at an angle.
91.	When nailing hardwood, drill starter holes and apply a little glue to the nail.
92.	Driving a nail into wood is like driving a wedge between the wood fibers.
93.	Pneumatic nailers increase nailing accuracy.
94.	Cordless drills have rechargeable batteries.
95.	With a keyless chuck, the body of the chuck is rotated by hand.
96.	Sanding dust can lead to health problems such as dermatitis and respiratory illnesses.
97.	Belt sanders cannot be used to fix dents.
98.	The size of the grains on a sheet of sandpaper is referred to as grit.
99.	Dowels used for edge joints should usually be no longer than 3 inches.
100.	When installing dowels for an end-to-face butt joint, drill the holes in the face pieces first.
101.	In an edge dowel joint, one quarter of the dowel will extend into each piece.
102.	Butt joints are the simplest joints to make.
103.	Edge butt joints are often used to make tabletops from narrow boards.
104.	Screws used in end grain should be short and thick for more holding power.
105.	A laser router never actually touches the wood.
106.	When using a table saw to cut a rabbet, be sure the material to be removed is facing out and is not against the fence.
107.	Never allow your hand to pass over the cutterhead on a jointer.
108.	To cut a rabbet with a table saw, use only one pass.
109.	Technically, a dado is cut across the grain; a groove is cut with the grain.
110.	To make dado joints more attractive on a bookcase, decorative cuts can be made on the front ends of the shelves.

111.	Wooden drawer bottoms should be glued and then nailed to the drawer frames to prevent changes caused by humidity.
112.	The strength of a dado joint is largely determined by how much of the surface area of one piece is in contact with the adjoining piece.
113.	Make sure that the saw kerfs for the dado are made outside the layout lines.
114.	A rabbet-and-dado joint is the best choice for bookshelves.
115.	The rabbet for a picture frame should be about -inch wide.
116.	When designing a mortise-and-tenon joint, the length of the tenon depends on whether glue will be used or not.
117.	When one tenon would be too wide, multiple tenons can be used.
118.	When pieces to be joined are not the same size, the part most likely to show is inset.
119.	A half-blind dovetail joint can be seen from the side but not from the front.
120.	A blind dovetail joint can be seen from the back but not from the front.
121.	The dovetail joint is a sign of quality in woodworking.
122.	Resorcinol glue provides complete protection from both fresh and salt water.
123.	Around 1850, almost all highly styled furniture was veneered.
124.	When adhering veneer with contact cement, place a block of softwood over the veneer and press it with a hot iron.
125.	To surface several short pieces at the same time, butt the ends together as they are fed through the planer.
126.	Before planing, be sure the board has at least one flat surface.
127.	The guard must be removed from the jointer to cut a rabbet.
128.	During processing on the jointer, the cutterhead moves in a clockwise direction
129.	The gauge showing angle of tilt for cutting bevels and chamfers is located on the front of the saw just below the table.
130.	A dado head can cut either with or across the grain.
131.	Because a dado head is larger than a saw blade, the throat plate on the table saw must have a wider opening.
132.	The overarm can be rotated in a complete circle around the column.
133.	For ripping, the workpiece is held stationary, and the saw unit is moved.
134.	Make short cuts before long cuts on the band saw.
135.	Move the stock as slowly as possible into the blade to prevent burning the wood.
136.	When folding a band saw blade, step on the blade to hold it to the floor.
137.	The table of the band saw can be tilted to do chamfering.
138.	The sliding compound miter saw can be used only for crosscutting.
139.	The sliding compound miter saw is pulled, rather than pushed, through materials clamped to its table; this is a safety factor.

140.	The sliding compound miter saw easily makes consistent repetitive cuts.
141.	When installing a blade, be sure the teeth are pointing up.
142.	One method for cutting an exterior corner is to make a slightly curved cut at the corner and then trim off the stock.
143.	Always use a drill bit with a square shank.
144.	Never remove the chuck key before starting the machine.
145.	Feeding a router into the workpiece too slowly will cause it to heat.
146.	In a combination belt-and-disc sander, the same motor that operates the belt sander operates the disc sander.
147.	The split ends on flagged bristles should be snipped off.
148.	Wax can be used by itself as a finish for most woods.
149.	Mill marks are caused by a planer or jointer.
150.	Bleaches are used to even out the color of wood that has been stained incorrectly.

WO - Answer Section MULTIPLE CHOICE

TIPL	е сно	ICE		
1.	ANS:	D	REF:	Page 37
2.	ANS:	C	REF:	Page 28
3.	ANS:	В	REF:	Page 66
4.	ANS:	C	REF:	Page 68
5.	ANS:	D	REF:	Page 71
6.	ANS:	D	REF:	Page 72
7.	ANS:	C	REF:	Page 66
8.	ANS:	A	REF:	Page 77
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18.	ANS:	A	REF:	Page 134
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22.	ANS:	В	REF:	Page 148
23.	ANS:	C	REF:	Page 167
24.	ANS:	D	REF:	Page 167
25.	ANS:	D	REF:	Page 170
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	ANS:	A	REF:	2
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45.	ANS:	D	REF:	Page 286
46.	ANS:	D	REF:	Page 296
47.	ANS:	C	REF:	Page 299
48.	ANS:	В	REF:	Page 304
49.	ANS:	C	REF:	Page 312
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54.	ANS:	В	REF:	Page 324
55.	ANS:	C	REF:	Page 326
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70.	ANS:	A	REF:	Page 376
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74.	ANS:	D	REF:	Page 396
75.	ANS:	D	REF:	Page 400

TRUE/FALSE

76.	ANS:	F	REF:	Page 67
77.	ANS:	T	REF:	Page 67
78.	ANS:	F	REF:	Page 69
79.	ANS:	T	REF:	Page 76
80.	ANS:	T	REF:	Page 75
81.	ANS:	T	REF:	Page 80
82.	ANS:	F	REF:	Page 80
83.	ANS:	F	REF:	Pages 100-101
84.	ANS:	T	REF:	Page 98
85.	ANS:	F	REF:	Page 92
86.	ANS:	T	REF:	Page 92
87.	ANS:	T	REF:	Page 114
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89. ANS: F
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 90. ANS: T
                       REF: Page 129
 91. ANS: F
                       REF: Page 129
 92. ANS: T
                       REF: Page 130
 93. ANS: T
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 94. ANS: T
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 95. ANS: T
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 98. ANS: T
 99. ANS: T
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100. ANS: F
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101. ANS: F
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102. ANS: T
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103. ANS: T
104. ANS: F
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105. ANS: T
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106. ANS: T
107. ANS: T
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110. ANS: T
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